# (DAC) INTERNATIONAL

# **Air Cooler Industry** AC-MS

Modular Systems

#### General

The AC-MS air cooler series is specifically designed for use in energy market applications by adding new features for low-noise, high performance or heavy duty use.

#### **Product Features**

Taking the full advantage of our experience in industry applications and due to the high level of efficiency achieved with our aluminium cooling elements made with "plate & bar" technology, the new AC-MS coolers are designed to allow the installation inside the standard and high cube ISO 20 - 40 ft container, for Diesel / gas engines, gas turbines and compressors with the highest power output.

The modular design of the coolers makes possible the integration in several types of installations, and offers the possibility to expand the cooling capacity of new and existing power plants.

The AC-MS coolers may be used for cooling the following fluids:

- Engine cooling circuits HT High temperature circuit for jacket water
- LT Low temperature circuit for air to water charge cooler
- Charge air for Diesel and Gas turbo after-cooled engines
- Lubricating and transmission oil circuits
- Diesel fuel

### **Typical Applications**

- Diesel and gas generators with a power output up to 3,000 kVA and over
- Gas turbines
- Gas compressors
- Combined heat and power applications (CHP)
- Oil & gas industry
- General industrial and fluid process cooling

### Design

Depending on the specific needs of the application it is possible to choose the coolers among these three configurations:



#### **Low Noise Coolers**

- Fixed fan speed rotation
- Variable speed fan
- Ultra-silent coolers for special applications



### **Compact Design**

- High performance in a compact design
- Side by side coolers
- Stacked coolers



#### **Heavy Duty Systems**

- Enhanced performance
- Extreme ambient conditions
- Energy efficient system

#### **AC-MS Benefits**

- Modularity: Expand your cooling capacity without limitation.
- Compactness: Design is optimized for containerized application
- High performance: Specific heat capacity up to 18 kW/K water glycol application.
- Efficiency: Low noise coolers reduce cooling energy consumption down to 1 % of thermal heat load.
- Low cost of maintenance: Electric motor fan drive reduces cost of maintenance required by mechanical radiators which needs fan belts adjustment.

## AC-MS Low Noise – High Efficiency

AC-MS Low noise cooler is the combination of high efficient cooling element and variable speed fans technology. Fans performances are regulated by monitoring both thermal load of the fluids and ambient temperature. Fan speed is tuned by means of system's integrated PID algorithm.

The reduced acoustic emissions of these coolers allow the installation of industrial equipment such as Diesel and gas generators, compressors and any other industrial machines needing a cooler in residential areas, hospitals, hotels, commercial buildings and schools.

#### Horizontal air flow direction

Vertical lay-out



Horizontal lay-out



#### Vertical air flow direction

V-shape cooler



A range of products is available for Diesel and gas generators with an electrical power output of 40 kVA / 200 kVA / 300 kVA / 500 kVA / 800 kVA and up to 1,400 kVA.

Modularity of the cooling systems allows to expand the cooling capacity to any enhanced requirement.

# **AC-MS Compact Design**

AC-MS compact coolers are the ideal choice for energy power applications that demand extremely high thermal capacity in limited space.

The overall dimensions of the coolers are compatible with the height limits of standard or high cube 20/40 ft ISO container. With electric motors for fan drives with electric power up to 22 kW with 2 and 4 poles and option for variable speed drive. The modular design allows vertical and horizontal air flow direction. Mounting position of the cooling system in both vertical and horizontal position meets any specific installation requirement.

#### Horizontal air flow direction

Stacked cooler - Vertical lay-out



Twin/Stacked cooler - Vertical lay-out



# Vertical air flow direction

Single Table cooler – Horizontal lay-out



Modular cooler - Horizontal lay-out



AC-MS Heavy Duty systems are designed to match the highest level of performances and reliability.

The radiator core is available with various core thicknesses, assembled in a structural steel frame suitable for outdoor installation. Those coolers integrate a bunded tank required for emergency situation and for safety maintenance operation.

AC-MS coolers are available in several standard models that may be configured with options such as acoustic louvers, hydraulic and electrical control box, air flow inlet and outlet conveyor.

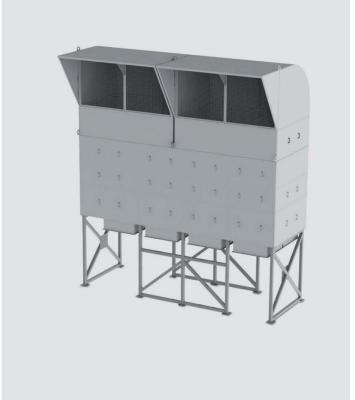
All the parts are easily accessible for cleaning, inspections and testing procedures.

Typical applications are those in the energy market segment as well as for gas turbine lubrication oil bearing or general industrial application.

Single module - open top







# ■ AC-MS Installation Examples

AC-MS Compact - HT/LT Circuit 3,200 kVA Diesel engine

- Emergency operation



AC-MS Compact - Modular table coolers Cooling systems for gas compressor power station Baseload and standby units



**AC-MS Low Noise** 

Variable speed fans – 800 kVA Diesel engine Jacket water and charge air cooler engine circuits



**AC-MS Heavy Duty** Cooling system for air compressor



# AC-MS Options Available

- Expansion / Filling tank
- ISO flanged / Victaulic hydraulic connection
- Fluid temperature and level sensors
- Safety switches for electric motors maintenance
- CPL version (Corrosion Protection Level)
- ATEX version
- Customized solutions
- Fan systems for engine room temperature control with AC/DC motors and brushless option with PWM speed control

#### **Note**

The information in this brochure relates to the operating conditions.

For applications and operating conditions not described, please contact the relevant technical department.

Subject to technical modifications.



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